

CLAIMS

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1. A method of generating plasma in a toroidal plasma generator, said toroidal plasma generator comprising a gas passage having a gas entrance and a gas outlet, said gas passage forming a circuitous path, and a coil wound around a part of the gas passage,

characterized in that said method comprises the steps of supplying a mixed gas of an Ar gas and an  $\text{NF}_3$  gas containing at least 5% of said  $\text{NF}_3$  gas, and igniting plasma by driving said coil with a high-frequency power,

said step of igniting plasma being conducted under a total pressure of 6.65-66.5Pa.

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2. The method of generating plasma as claimed in claim 1, characterized in that said mixed gas contains  $\text{NF}_3$  by a concentration of 5% or more but not exceeding 45% in said plasma ignition step.

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3. The method of generating plasma as claimed in claim 1, characterized in that said mixed gas in said plasma ignition step contains  $\text{NF}_3$  with a

concentration of 10% or more but not exceeding 45% in said plasma ignition step.

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4. The method of generating plasma as claimed in claim 1, characterized in that said mixed gas contains  $\text{NF}_3$  with a concentration of 20% or more  
10 but not exceeding 45% in said plasma ignition step.

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5. The method of generating plasma as claimed in claim 1, characterized in that said method further comprises, after said step of igniting plasma, a step of increasing a total pressure of said mixed gas.

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6. The method of generating plasma as  
25 claimed in claim 5, characterized in that said step of increasing said total pressure of said mixed gas is conducted while maintaining said concentration of  $\text{NF}_3$  in said mixed gas at constant.

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7. The method of generating plasma as

claimed in claim 5, characterized in that said step of increasing the total pressure of said mixed gas is conducted while changing said concentration of  $\text{NF}_3$  in said mixed gas.

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8. The method of generating plasma as  
10 claimed in claim 5, characterized in that said mixed gas contains  $\text{NF}_3$ , after said step of increasing said total pressure of said mixed gas, with a concentration of 5 - 40%.

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9. The method of generating plasma as  
claimed in claim 1, characterized in that said mixed  
20 gas is supplied with a flow rate of 100SCCM or less in said plasma ignition step.

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10. The method of generating plasma as  
claimed in claim 1, characterized in that said mixed  
gas is supplied with a flow rate of 3SCCM or more but  
not exceeding 80SCCM.

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11. A method of generating plasma in a toroidal plasma generator, said toroidal plasma generator comprising a gas passage having a gas entrance and a gas outlet, said gas passage forming a circuitous path, and a coil wound around a part of said gas passage,

characterized in that said method comprises the steps of supplying a mixed gas of an Ar gas and a F<sub>2</sub> gas containing at least 5% of said F<sub>2</sub> gas, and igniting plasma by driving said coil with a high-frequency power,

said step of igniting plasma being conducted under a total pressure of 6.65-66.5Pa.

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12. The method of generating plasma as claimed in claim 11, characterized in that said mixed gas contains F<sub>2</sub> with a concentration of 5% or more but not exceeding 45%.

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13. The method of generating plasma as claimed in claim 11, characterized in that said method further comprises, after said ignition step, a step of increasing a total pressure of said mixed gas.

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14. The method of generating plasma as  
claimed in claim 13, characterized in that said step  
of increasing said total pressure of said mixed gas is  
conducted while maintaining said concentration of  $F_2$   
5 in said mixed gas at constant.

10 15. The method of generating plasma as  
claimed in claim 13, characterized in that said step  
of increasing said total pressure of said mixed gas is  
conducted while changing said concentration of  $F_2$  in  
said mixed gas.

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16. The method of generating plasma as  
20 claimed in claim 11, characterized in that said mixed  
gas is supplied with a flow rate of 100SCCM or less in  
said plasma ignition step.

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17. A cleaning method for cleaning a  
processing vessel evacuated by an evacuating system  
and coupled with a remote plasma source,  
30 said remote plasma source comprising a  
toroidal plasma generator, said toroidal plasma  
generator comprising a gas passage having a gas  
entrance and a gas outlet, said gas passage forming a

circuitous path, and a coil would around a part of said gas passage,

characterized in that said cleaning method comprises the steps of:

5           forming radicals containing F in said remote plasma source; and

supplying said radicals to an interior of said processing vessel and cleaning said interior of said processing vessel by said radicals,

10           said step of forming said radicals comprising the steps of:

supplying a mixed gas containing at least 5% of  $\text{NF}_3$  or  $\text{F}_2$  in an Ar gas to said gas passage as a cleaning gas with a first pressure in which plasma can  
15 ignite and igniting plasma by driving said coil by a high-frequency power; and

increasing a total pressure of said mixed gas in said gas passage to a second pressure while maintaining said plasma,

20           said cleaning step cleaning said interior of said processing vessel at said second pressure.

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18. The cleaning method as claimed in claim 17, characterized in that said step of increasing said total pressure of said mixed gas comprises a step of changing a conductance of said evacuation system and a  
30 step of changing a flow rate of said mixed gas.

19. The cleaning method as claimed in claim  
17, characterized in that said step of changing said  
total pressure of said mixed gas is conducted by  
changing a conductance of said evacuation system and a  
5 flow rate of said mixed gas simultaneously.

10 20. The cleaning method as claimed in claim  
17, characterized in that said step of changing said  
total pressure of said mixed gas comprises a step of  
decreasing a conductance of said evacuation system  
while maintaining a flow rate of said mixed gas  
15 constant, and a step of increasing said flow rate of  
said mixed gas while maintaining said total pressure  
constant.

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21. The cleaning method as claimed in claim  
20, characterized in that said method further  
comprises a step of increasing said flow rate of said  
25 mixed gas while holding said conductance of said  
evacuation system maximum.

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22. The cleaning method as claimed in claim  
17, characterized in that said step of changing said  
total pressure of said mixed gas comprises a step of

switching plural mass flow controllers.

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23. The cleaning method as claimed in claim 17, characterized in that said step of increasing said total pressure of said mixed gas is conducted while maintaining said concentration of said cleaning gas in  
10 said mixed gas constant.

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24. The cleaning method as claimed in claim 17, characterized in that said step of increasing said total pressure of said mixed gas is conducted while changing said concentration of said cleaning gas in said mixed gas.

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25. The cleaning method as claimed in claim 25 17, characterized in that said cleaning step is conducted by setting said concentration of  $\text{NF}_3$  in said mixed gas to 50-40%.

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26. The cleaning method as claimed in claim 17, characterized in that said mixed gas is supplied



with a flow rate of 100SCCM or less in said plasma ignition step.

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27. The cleaning method as claimed in claims 17 - 26, characterized in that said mixed gas contains  $\text{NF}_3$  as said cleaning gas and wherein said  
10 first pressure is set to 6.65-66.5Pa.

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28. The cleaning method as claimed in claim 27, characterized in that said mixed gas contains  $\text{NF}_3$ , in said plasma ignition step, as said cleaning gas with a concentration of 5% or more but not exceeding 45%.

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29. The cleaning method as claimed in claim 27, characterized in that said mixed gas contains  $\text{NF}_3$ , in said plasma ignition step, as said cleaning gas with a concentration of 10% or more but not exceeding 45%.

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30. The cleaning method as claimed in claim

m 27, characterized in that said mixed gas contains  $\text{NF}_3$ , in said plasma ignition step, with a concentration of 20% or more but not exceeding 45%.

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31. The cleaning method as claimed in claim 17, characterized in that said mixed gas contains  $\text{F}_2$  as said cleaning gas, and wherein said first pressure is set to 6.65 - 66.5Pa.

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32. The cleaning method as claimed in claim 31, wherein said mixed gas contains  $\text{F}_2$ , in said plasma ignition step, as said cleaning gas with a concentration of 5% or more but not exceeding 45%.

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33. A substrate processing method in a processing vessel evacuated by an evacuation system and coupled with a remote plasma source,

characterized in that said remote plasma source comprises a toroidal plasma generator comprising a gas passage having a gas entrance and a gas outlet and forming a circuitous path, and a coil wound around a part of said gas passage,

said substrate processing method comprising the steps of:

forming radicals containing F in said remote plasma source; and

etching a surface of a substrate to be processed in said processing vessel by said radicals  
5 by supplying said radicals to an interior of said processing vessel,

said step of forming said radicals comprising the steps of:

supplying a mixed gas containing  $\text{NF}_3$  or  $\text{F}_2$   
10 in an Ar gas with a concentration of at least 5% to said gas passage under a first pressure in which ignition of plasma is possible and igniting plasma by driving said coil with a high-frequency power; and  
increasing a total pressure of said mixed  
15 gas in said passage to a second pressure while maintaining said plasma,

said step of etching being conducted under said second pressure.

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34. The substrate processing method as claimed in claim 33, characterized in that said step  
25 of increasing said total pressure of said mixed gas comprises a step of changing a conductance of said evacuation system and a step of changing a flow rate of said mixed gas.

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35. The substrate processing method as

claimed in claim 33, wherein said step of changing said total pressure of said mixed gas is conducted by changing a conductance of said evacuating system and a flow rate of said mixed gas simultaneously.

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36. The substrate processing method as  
10 claimed in claim 33, characterized in that said step of changing said total pressure of said mixed gas comprises a step of decreasing a conductance of said evacuation system while maintaining a flow rate of said mixed gas constant, and a step of increasing said  
15 flow rate of said mixed gas while maintaining said total pressure constant.

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37. The substrate processing method as  
claimed in claim 36, characterized in that said method further comprises a step of increasing said flow rate of said mixed gas while holding said conductance of  
25 said evacuation system maximum.

30 38. The substrate processing method as claimed in claim 33, characterized in that said step of changing said total pressure of said mixed gas comprises the step of switching plural mass flow

controllers.

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39. The substrate processing method as claimed in claim 33, characterized in that said step of increasing said total pressure of said mixed gas is conducted while maintaining said concentration of said etching gas in said mixed gas constant.

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The substrate processing method as claimed in claim 33, characterized in that said step of increasing said total pressure of said mixed gas is conducted while changing said concentration of said etching gas in said mixed gas.

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41. The substrate processing method as claimed in claim 33, characterized in that said etching step is conducted by setting said concentration of  $\text{NF}_3$  in said mixed gas to 50-40%.

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42. The substrate processing method as claimed in claim 33, characterized in that said mixed

gas is supplied in said plasma ignition step with a flow rate of 100SCCM or less.

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43. The substrate processing method as claimed in claim 33, characterized in that said mixed gas contains  $\text{NF}_3$  as said etching gas, and wherein said  
10 first pressure is set to 6.65 - 66.5Pa.

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44. The substrate processing method as claimed in claim 43, characterized in that said mixed gas contains  $\text{NF}_3$  in said plasma ignition step as said etching gas with a concentration of 5% or more but not exceeding 45%.

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45. The substrate processing method as  
25 claimed in claim 43, characterized in that said mixed gas contains  $\text{NF}_3$  as said etching gas in said plasma ignition step with a concentration of 10% or more but not exceeding 45%.

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46. The substrate processing method as

claimed in claim 43, characterized in that said mixed gas contains  $\text{NF}_3$  as said etching gas in said plasma ignition step with a concentration of 20% or more but not exceeding 45%.

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47. The substrate processing method as  
10 claimed in claim 33, characterized in that said mixed gas contains  $\text{F}_2$  as said etching gas and wherein said first pressure is set to 6.65 - 66.5Pa.

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48. The substrate processing method as  
claimed in claim 47, characterized in that said mixed gas contains  $\text{F}_2$  as said etching gas in said plasma  
20 ignition step with a concentration of 5% or more but not exceeding 45%.

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49. A cleaning method for cleaning an interior of a processing vessel by plasma-excited radicals of a cleaning gas under a first pressure zone, characterized in that said method comprises the  
30 steps of:

introducing a mixed gas of a diluting gas and a cleaning gas to a plasma generator under a second pressure lower than said first pressure and

igniting plasma; and  
increasing a pressure inside said  
processing vessel to said first pressure zone from  
said second pressure zone.

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50. The cleaning method as claimed in claim  
10 49, characterized in that said cleaning gas contains a  
halogen compound.

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51. The cleaning method as claimed in claim  
49, characterized in that said cleaning gas contains  
NF<sub>3</sub>.

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52. The cleaning method as claimed in claim  
49, characterized in that said cleaning gas contains  
25 F<sub>2</sub>.

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53. The cleaning method as claimed in claim  
49, characterized in that said diluting gas is  
selected from any of Ar, Kr and Xe.



54. The cleaning method as claimed in claim 49, characterized in that said plasma generator is a toroidal plasma generator.

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55. The cleaning method as claimed in claim 49, characterized in that said plasma generator is any  
10 one of a capacitive-coupled plasma generator, an induction-coupled plasma generator, an ECR plasma generator, a helicon wave plasma generator, and a microwave cavity plasma generator.

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56. A substrate processing method for etching a surface of a substrate to be processed by  
20 plasma-excited radicals under a first pressure zone, comprising the steps of:

introducing a mixed gas of a diluting gas and an etching gas into a plasma generator under a second pressure lower than said first pressure and  
25 igniting plasma; and

increasing a pressure inside said processing vessel to said first pressure zone from said second pressure zone.

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57. The substrate processing method as

claimed in claim 56, characterized in that said etching gas contains a halogen compound.

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58. The substrate processing method as claimed in claim 56, characterized in that said etching gas contains  $\text{NF}_3$ .

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59. The substrate processing method as claimed in claim 56, characterized in that said etching gas contains  $\text{F}_2$ .

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60. The substrate processing method as claimed in claim 56, characterized in that said diluting gas is selected from any of Ar, Kr and Xe.

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61. The substrate processing method as claimed in claim 56, characterized in that said plasma generator is a toroidal type plasma generator.

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62. The substrate processing method as claimed in claim 56, characterized in that said plasma generator is any one of a capacitive-coupled plasma generator, an induction-coupled plasma generator, an  
5 ECR plasma generator, a helicon wave plasma generator, and a microwave cavity plasma generator.

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63. A cleaning method for cleaning an interior of a processing vessel by plasma-excited radicals of a cleaning gas under a first pressure zone, comprising the steps of:

15 introducing a mixed gas of a diluting gas and a cleaning gas into a plasma generator under a second flow rate zone smaller than said first flow rate zone and igniting plasma; and

20 increasing a flow rate of said mixed gas from said first flow rate zone to said second flow rate zone.

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64. The cleaning method as claimed in claim 63, characterized in that said cleaning gas contains a halogen compound.

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65. The cleaning method as claimed in claim

63, characterized in that said cleaning gas contains  $\text{NF}_3$ .

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66. The cleaning method as claimed in claim 63, characterized in that said cleaning gas contains  $\text{F}_2$ .

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67. The cleaning method as claimed in claim 63, characterized in that said diluting gas is selected from any of Ar, Kr and Xe.

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68. The cleaning method as claimed in claim 63, characterized in that said plasma generator is a toroidal plasma generator.

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69. The cleaning method as claimed in claim 63, characterized in that said plasma generator is any one of a capacitive-coupled plasma generator, an induction-coupled plasma generator, an ECR plasma generator, a helicon wave plasma generator, and a microwave cavity plasma generator.

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70. A substrate processing method for etching a surface of a substrate to be processed in a processing vessel by plasma-excited radicals of etching under a first flow rate zone, comprising the  
5 steps of:

introducing a mixed gas of a diluting gas and an etching gas into a plasma generator under a second flow rate zone smaller than said first flow rate zone and igniting plasma; and  
10 increasing a flow rate of said mixed gas from said second flow rate zone to said first flow rate zone.

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71. The substrate processing method as claimed in claim 70, characterized in that said cleaning gas contains a halogen compound.

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72. The substrate processing method as  
25 claimed in claim 70, characterized in that said cleaning gas contains  $\text{NF}_3$ .

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73. The substrate processing method as claimed in claim 70, characterized in that said cleaning gas contains  $\text{F}_2$ .

74. The substrate processing method as claimed in claim 70, characterized in that said diluting gas is selected from any of Ar, Kr and Xe.

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75. The substrate processing method as claimed in claim 70, characterized in that said plasma  
10 generator is a toroidal plasma generator.

15 76. The substrate processing method as claimed in claim 70, characterized in that said plasma generator is any one of a capacitive-coupled plasma generator, an induction-coupled plasma generator, an ECR plasma generator, a helicon wave plasma generator,  
20 and a microwave cavity plasma generator.